



Dart Aerospace Ltd.
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DALL-25-B-B-A
Job Sheet 200004



Part No: DALL-25-B-B-A

Job Qty: 1 pcs

Part Name: Long Line 25ft. Lg. 3000 lbs Capacity, Without Pear Shaped Lifting Ring, 3 Conductor 14GA



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 11/5/19

Type: SOLD

Description: Order 17674

Note: DWG DALL-#-#-# Rev D IPP Rev. A 19.06.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - Issue SN	1 pcs	11/5/19		0.00	0.00	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
100	Small Fab - 2 - B4B	1 pcs	11/5/19		0.00	1.00	Small Fab - 1 - B4B		MCC
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
110	QC 5	1 pcs	11/5/19		0.00	0.00	QC 5 - 10		OCT 08 2019
							QC 5 - 12		
							QC 5 - 17	DAS	
							QC 5 - 18	81	
							QC 5 - 19	9-89	
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		



Container No: S218760



Part: DALL-25-B-B-A

Job No: 200004

Serial No/Batch: S218760

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 10/01/19

Plex 9/5/19 2:08 PM Dart.Renwick.Jennifer

					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	1 pcs ✓	11/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	75 222
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
135	DC - 1 - B4B	1 pcs	11/5/19	0.00 0.00	DC - 1 - B4B	21 OCT 0 8 2019
					DC - 2 - B4B	9-89
140	QC 21 - FG	1 pcs	11/5/19	0.00 0.00	QC 21 - FG - 21 ✓	75 222
					QC 21 - FG - 70	DAS OCT 0 8 2019
Part Op 90 - Issue S/N Descriptions: 100 - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-ASSEMBLED LANYARD LENGTH MUST BE 5" +/- 1". LANYARD MUST BE INSTALLED WITH ID TAG TO THE BASE OF THE THIMBLE AND PASS THROUGH THE ROPE STRANDS IN ORDER TO BE SECURED. BLUE JACKET (IF APPLICABLE) VELCRO NEED TO BE FASTENED OVER ASSEMBLED LANYARD AND ID TAG. THE ID TAG MUST NOT MOVE FREELY ONCE INSTALLED. 5-Attach tag using 90177A218 ring to zipper on -21 bag, place second tag in front pocket of -21 bag as per drawing sheet 2. 6-MACHINE ENGRAVE, OR DOT MARK, OR STAMP USING 0.25" STAMP, S/N ONTO EACH THIMBLE 7-COIL LONG LINE INTO BAG						

- 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 135 - Photocopy blue file CMM-T-0001 Rev B. and type labels
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
DALL-25-B-B-A-1	Dart Long Line 25 feet, 3000 lbs Cap., w/o lifting ring and jackets, 3 conductor 14 GA	1 pcs (1 ea)	90-Small Fab - Issue SN	5213878

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - Issue SN	DALL-25-B-B-A-1	1	0	0

Part Specifications

Specifications could not be found.

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DAS 103 9/5	78/1632T22✓	4 each	5200927
	3896T31✓	4 each	5199293
22/	6800A12✓	0.208 FT/PC	5184175
63	90905A12B3K 9017A218OK	2 each	5109083
	CL-2-C✓	1 FT	5192012
156	DALL-#-#-#-#-21✓	1 each	5186163